



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3536-25
Job Sheet 181239



Part No: D3536-25

Job Qty: 12 ea

DAS
21
9-89

Part Name: Gasket Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 07-02-14 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		8/31/18	0.00	0.00	Start Up Waterjet		DC 18/08/07
100	Waterjet	12 pcs		8/31/18	0.02	0.49	Waterjet1		DC 18/08/07
110	QC	12 pcs		8/31/18	0.00	0.00	QC2 Waterjet-2		DC 18/08/07 DAS 38
120	QC	12 pcs		8/31/18	0.00	0.00	QC8-2		AUG 22 2018 38
130	Packaging	12 pcs		8/31/18	0.00	0.00	Packaging3 F2001		DEC 18-08-20
140	QC21-SA	12 Ea		8/31/18	0.00	0.00	QC21		DAS 21 AUG 23 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	7.1472 sf (.5956 ea)	90-Start up Operation	5057461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO60S.063	7	188	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																															
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																															
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			Lead hand / Supervisor Approval Verification																																																																																
			QC / QA Coordinator Approval																																																																																
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DART AEROSPACE LTD		Work Order:	187239
Description: Gasket		Part Number:	D3536-25
Inspection Dwg: D3536	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
21.80	+/-0.030	21.80	1		Top	
16.35	+/-0.030	16.35	1		u-m-03	
10.90	+/-0.030	10.90	1			
5.45	+/-0.030	5.45	1			
6.00	+/-0.030	6.00	1			
6.75	+/-0.030	6.75	1			
12.75	+/-0.030	12.75	1			
1.89	+/-0.030	1.89	1			
0.30	+/-0.030	.30	1			
0.30	+/-0.030	.30	1			
Ø0.19	+0.005/-0.001	Ø.19	1			

Measured by:	DC	Audited by:	DAS 38	Prototype Approval:	N/A
Date:	18/08/07	Date:	AUG 22 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.06.13	New Issue	KJ/JLM	BE

AND S. S. 2018